

Chemical Reactivity of Supported Gold

IV. Reduction of NO by H₂

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The rates of reduction of NO by H₂ and of H₂-D₂ equilibration were measured in a flow system on Au supported on SiO₂, Al₂O₃, and MgO. For the NO reduction the temperature was 350°C, partial pressures were $1.52 \leq p_{\text{NO}} \leq 12.16$ Torr, $6.08 \leq p_{\text{H}_2} \leq 9.12$ Torr, $0.5 \leq p_{\text{NO}}/p_{\text{H}_2} \leq 5$, and total pressure was 1 atm. For the H₂-D₂ equilibration the temperature was 150 to 300°C, $10 \leq p_{\text{H}_2} \leq 100$ Torr, and $p_{\text{D}_2}/p_{\text{H}_2} = 1$. The Au preparations were characterized by wide-angle X-ray scattering and transmission electron microscopy. No characteristic effect on the rate of reaction was observed by varying the Au precursor salt or the preparative method. There was an effect of the support on the reaction selectivity to N₂, SiO₂-supported preparations showing the lowest and Al₂O₃-supported preparations the highest value of the selectivity. The rate of the H₂-D₂ equilibration was fastest on Au supported on SiO₂. It is argued that the different tendency of the supports employed to act as electron donor-acceptor with supported Au influences the electron density at the surface Au site. The interpretation is consistent with the relative acid-base ranking of the supports and of the precursor Au salt. An increased electron density at the Au site increases electron back donation from metal to adsorbed NO, weakening the N-O bond and facilitating the formation of N₂ over that of NH₃. This interpretation of the role of the support in modifying the electronic conditions at the Au site is employed to suggest that the higher H₂-D₂ equilibration rate on Au-SiO₂ results from a more ionic hydrogen chemisorption bond. Suggestions on the morphological and chemical nature of the Au which interacts with the support are advanced in the context of the highly heterogeneous morphology of the supported Au, as revealed by the characterization methods employed. The meaning of these findings in the framework of present ideas for high N₂ selectivity in the NO reduction as well as the impact of the conclusions from the present study on other important reactions (CO + H₂, N₂ + H₂) are pointed out.

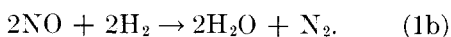
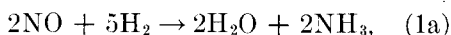
Previous studies in this series have demonstrated that hydrogen and oxygen transfer reactions may be catalyzed by supported Au preparations under relatively mild conditions. Oxygen transfer between CO and CO₂ was readily observed at 350°C; its rate, however, varied between wide limits with the material employed as a support and with the amount of Au present in

the sample (1). Similarly, the hydrogen transfer between cyclohexane and benzene was found to be catalyzed by supported Au at temperatures in the range 200 to 250°C (2). Subsequent studies by extended X-ray absorption fine structure spectroscopy (EXAFS) (3) brought out the discovery that in some of the Au preparations up to 60% of the metal present was "dissolved" in the support and interacting with the latter as evidenced by the formation of Au-O bonds. It was felt that this complex

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reactive, structural, and morphological pattern required further effort to elucidate the basic question on the role of support and Au dispersion, thus leading to the most intriguing aspect of this system: the presence of considerable chemical interaction between combinations of materials which are among the most inert known. There was further interest in pursuing this study for the possibility of ramifications of the effects discovered in supported Au to other supported metal systems and reactions. In fact, recent publications report additional findings on the catalytic activity of supported Au in hydrocarbon hydrogenation reactions (4).

It was felt that further progress could be made by extending the investigations to cover a wider range of the experimental conditions, the nature of the support and the Au precursor salt, the preparation method, and Au particle size. To obtain a more accurate kinetic analysis of the reactivity of supported Au it was decided to record catalytic selectivity instead of catalytic activity. To this end the reaction chosen was the reduction of NO by H₂, namely,



Preliminary studies showed that supported Au did indeed catalyze the formation of N₂ and NH₃ from NO and H₂ under relatively mild conditions without the formation of side products. In addition, there is the possibility that a study of reactions (1a) and (1b) will contribute to the understanding of the elementary steps of the reaction itself, the kinetic sequence of which is not yet unambiguously resolved (5). To provide additional insight into the reactivity of supported Au we have also conducted measurements on the equilibration reaction of isotopic hydrogen,



The results obtained from reactions (1a), (1b), and (2) are summarized in the present communication.

EXPERIMENTAL

A. Catalyst

Supported Au was prepared according to the following methods:

(a) Appropriate amounts of an aqueous solution of Au(en)₂Cl₃ (6) were slurried with the support, which had been previously treated with aqueous NH₃; the resulting paste was dried and reduced in flowing H₂ for 2 hr at 420°C.

(b) The support was impregnated with an aqueous solution of KAu(CN)₂ (Fluka), dried, and decomposed at 350°C and 0.1 Torr for 2 hr.

(c) The support was impregnated with an aqueous solution of HAuCl₄·3H₂O (C. Erba), reduced with 3% oxalic acid solution, 40°C, filtered, washed, dried, and heated at 350°C and 0.1 Torr (1 Torr = 133.3 N m⁻²) for 2 hr.

The supports were: SiO₂ (surface area, 400 m²/g), Al₂O₃ (surface area, 180 m²/g), and MgO (surface area, 12 m²/g). Details on the preparation of samples A1141 and A1241 may be found elsewhere (1). The Au content of the preparations was determined by atomic absorption and neutron activation analysis. Information on metal particle size was obtained by wide-angle X-ray scattering (WAXS) using CuKα radiation and transmission electron microscopy (TEM) employing an extractive replica technique. A summary of the Au preparations studied, their particle sizes, and preparative methods is collected in Table 1. The discrepancy between the values of metal particle size determined by WAXS and TEM, especially in the higher range of particle sizes, should be noted. The fact that the TEM values are consistently lower than the WAXS values is a consequence of the fact that TEM observations weigh

TABLE 1
Preparation and Characterization of Supported Au

Code	Support	Au (wt% \pm 0.01)	Particle size (\AA) (WAXS)	Particle size (\AA) (TEM)	Preparation method
2411	SiO ₂ (C. Erba)	0.19	<30	—	b
4433	SiO ₂ (C. Erba)	2.21	40	60	a
4433b	SiO ₂ (C. Erba)	2.21	n.d.*	85	a
4443	SiO ₂ (C. Erba)	1.30	50	90	a
2441	SiO ₂ (C. Erba)	2.86	300	—	b
2431	SiO ₂ (C. Erba)	1.66	450	—	b
2441b	SiO ₂ (C. Erba)	3.21	500	—	b
2421	SiO ₂ (C. Erba)	0.81	516	165	b
1442	SiO ₂ (C. Erba)	4.75	600	—	c
1432	SiO ₂ (C. Erba)	1.46	>1000	—	c
4633	SiO ₂ (Degussa)	1.16	430	91	a
1631	SiO ₂ (Degussa)	2.04	1000	—	c
4133	Al ₂ O ₃ (Alcoa)	0.06	<30	—	a
2131	Al ₂ O ₃ (Alcoa)	1.68	<30	—	b
2111	Al ₂ O ₃ (Alcoa)	0.31	<30	—	b
2121	Al ₂ O ₃ (Alcoa)	0.67	<30	—	b
2141	Al ₂ O ₃ (Alcoa)	4.25	150	—	b
2141b	Al ₂ O ₃ (Alcoa)	5.40	205	—	b
1142	Al ₂ O ₃ (Alcoa)	5.24	>1000	—	c
1132	Al ₂ O ₃ (Alcoa)	1.62	>1000	—	c
A1141	Al ₂ O ₃ (Davison)	6.87	1200	—	c
2321	MgO (C. Erba)	0.67	<30	—	b
2311	MgO (C. Erba)	0.26	<30	—	b
1332	MgO (C. Erba)	2.16	290	165	c
2341	MgO (C. Erba)	3.29	470	75	b
4343	MgO (C. Erba)	1.00	630	—	a
1342	MgO (C. Erba)	4.39	630	220	c
A1241	MgO (Fisher)	5.00	100	—	c

^a Cationic exchange with Au(CN)₂Cl₃; 2 hr; 400°C in H₂.

^b Impregnation with KAu(CN)₂; 2 hr; 350°C; 0.1 Torr.

^c Impregnation with HAuCl₄, reduction with oxalic acid; 2 hr; 350°C; 0.1 Torr.

* n.d., not determined.

smaller particles more than WAXS. High purity H₂, He, and NO were employed. The oxygen content in NO was <10 ppm.

Procedure

The rate of reactions (1a), (1b), and (2) was followed in a flow system employing a tubular reactor at atmospheric pressure. The reactor was a 10-mm-o.d. glass tube, filled with 0.5 to 2.0 g of 40- to 60-mesh catalyst. Metered amounts of reactants were purified by passage through a deoxygen unit (H₂) and a molecular sieve trap at dry

ice temperature. NO and N₂ were analyzed by gas chromatography employing a column (o.d. 6 mm) filled with Poropak Q, which permitted the separation of NO and N₂ at 30°C. The NH₃ formed was absorbed in a standardized H₂SO₄ solution and back-titrated with NaOH. Catalyst pretreatment included *in situ* heating in a stream of H₂ at 120°C for 0.5 hr and, subsequently, at 350°C for 1 hr. In the study of reactions (1a) and (1b) the partial pressure of NO ranged between 0.002 and 0.016 atm (1 atm = 101.3 kN m⁻²) and that of H₂

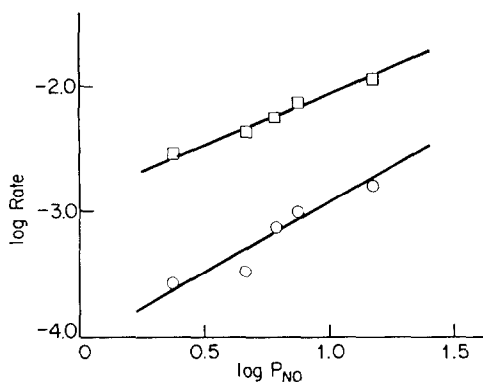


FIG. 1. Rate of formation of N₂ (○) and NH₃ (□) through reactions (1a) and (1b) vs the partial pressure of NO, p_{NO} . Catalyst 4443; 350°C; H₂, 0.90 vol%.

between 0.008 and 0.012 atm. All runs were made at 350°C.

N₂ was used as a diluent in reaction (2). Prepurified H₂ and D₂ were passed through Pd asbestos (400°C) and a molecular sieve trap at liquid N₂ temperature. N₂ was passed through Cu turnings (400°C), followed by a molecular sieve trap at liquid N₂ temperature. Effluent analysis was carried out by mass spectroscopy. A constant $p_{\text{H}_2}/p_{\text{D}_2}$ ratio of 1 was employed throughout. The experimental error in the rate of reactions (1a), (1b), and (2) and that in the selectivity to N₂ is estimated at $\pm 20\%$.

RESULTS

NO Reduction

Rates were calculated from the relation:

$$V = (F/A_s)\alpha[\text{molecules}/A_s \times \text{sec}], \quad (3)$$

where F represents the feed rate of NO in molecules per second, A_s is the number of surface Au atoms (by WAXS), and α represents the fraction of NO that disappeared or was converted to a particular product. Percentage selectivity to N₂, S_N , and reaction conversion, α_{NO} , were calculated by means of the expressions:

$$S_N = \frac{2V_N}{2V_N + V_{\text{NH}_3}} \quad (4)$$

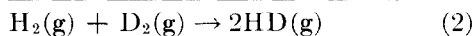
and

$$\alpha_{\text{NO}} = \frac{(p_{\text{NO}})_{\text{in}} - (p_{\text{NO}})_{\text{out}}}{(p_{\text{NO}})_{\text{in}}}, \quad (5)$$

where V_N and V_{NH_3} are the rate of N₂ and NH₃ formation, respectively, and $(p_{\text{NO}})_{\text{in}}$ and $(p_{\text{NO}})_{\text{out}}$ are the NO partial pressure at the reactor inlet and outlet, respectively. Within the range of flow rates investigated the reaction conversion was found to be independent of the gas flow rate. Thin (~ 10 mm) catalyst beds and low reaction conversions ($\sim 10\%$) were employed throughout. No reaction was found to take place on the catalyst supports or on the empty reactor walls (Pyrex glass). In the range of conditions used, no N₂O formation could be detected. Typical results on the influence of p_{NO} on the rate of reactions (1a) and (1b) are reported in Fig. 1, while in Table 2 the values of α_{NO} , V_{NO} , and S_N are collected.

H₂-D₂ Equilibration

The rate of the H₂-D₂ equilibration was derived on the assumption of the following reaction scheme:



Consider the rate of reaction step (2a)

$$\frac{V}{wRT} \frac{dp_{\text{HD}}}{dt} = k'_{\text{D}}p_{\text{H}_2} - k_{\text{D}}^b p_{\text{HD}}, \quad (6)$$

where V , w , R , T , k'_{D} , and k_{D}^b are the volume of the catalyst bed, the weight of the catalyst, the gas constant, the reactor temperature, and the forward and backward rate coefficients of reaction step (2a), respectively. Introducing the reaction conversion and the subscripts t , 0, and ∞ referring to time t , zero, and infinity, respectively,

$$\alpha = \frac{\beta_t - \beta_0}{\beta_\infty - \beta_0},$$

TABLE 2

Reaction Conversion α_{NO} , Rate of NO Reduction, v_{NO} , Selectivity to N_2 , S_{N} , for Reactions (1a) and (1b) Catalyzed by Supported Au, $3 \leq p_{\text{H}_2}/p_{\text{NO}} \leq 5$, 350°C

Catalyst code	Support	Particle size (Å) (WAXS)	α_{NO} (%)	V_{NO} [molecules/sec $\times A_s$] $\times 10^3$	S_{N} (%)
2411	SiO ₂ (C. Erba)	<30	12.60	<5.5	8.40
4433	SiO ₂ (C. Erba)	40	15.42	1.3	14.33
4433b ^a	SiO ₂ (C. Erba)	n.d.	10.63	2.5 ^b	4.12
4443	SiO ₂ (C. Erba)	50	15.80	3.4	17.24
2441	SiO ₂ (C. Erba)	300	10.13	1.6	26.20
2431	SiO ₂ (C. Erba)	450	7.43	1.8	25.10
2441b	SiO ₂ (C. Erba)	500	5.92	6.3	21.83
2421	SiO ₂ (C. Erba)	516	11.36	8.6	19.27
1442	SiO ₂ (C. Erba)	600	14.12	6.2	15.04
1432	SiO ₂ (C. Erba)	>1000	11.38	>8.2	8.71
4633	SiO ₂ (Degussa)	430	35.57	31.35 (6.6 ^b)	11.52
1631	SiO ₂ (Degussa)	1000	7.18	8.0	19.99
4133	Al ₂ O ₃ (Alcoa)	<30	12.32	<8.4	69.45
2131	Al ₂ O ₃ (Alcoa)	<30	11.32	<3.3	72.99
2111	Al ₂ O ₃ (Alcoa)	<30	38.30	<6.5	87.43
2121	Al ₂ O ₃ (Alcoa)	<30	11.13	<4.1	84.29
2141	Al ₂ O ₃ (Alcoa)	150	29.21	4.2	65.79
2141b	Al ₂ O ₃ (Alcoa)	205	25.20	7.4	54.53
1142	Al ₂ O ₃ (Alcoa)	>1000	5.76	>0.4	66.67
1132	Al ₂ O ₃ (Alcoa)	>1000	7.84	>1.6	50.25
A1141	Al ₂ O ₃ (Davison)	1200	3.59	3.0	67.12
2321	MgO (C. Erba)	<30	23.91	<6.2	88.83
2311	MgO (C. Erba)	<30	10.49	<7.2	77.44
1332	MgO (C. Erba)	290	13.03	9.4	55.56
4343	MgO (C. Erba)	630	4.38	3.1	34.13
1342	MgO (C. Erba)	630	3.19	2.1	31.25
A1241	MgO (Fisher)	100	22.42	3.5	62.92

^a 3 hr; 700°C in air.

^b Employing TEM results for calculation of average particle size.

where $\beta = p_{\text{HD}}/(p_{\text{H}_2})_0$. Eliminating k_{D}^{b} and integrating, Eq. (6) yields

$$k'_{\text{D}} = \frac{V}{wRT\tau} \beta_{\infty} \ln \frac{1}{1 - \alpha} \quad [\text{moles/g} \times \text{atm} \times \text{sec}], \quad (7)$$

where τ is the contact time. Since the rate of reaction (2) is similar to that of reaction step (2a), we may write for the rate of reaction (2)

$$V_{\text{D}} = \frac{k'_{\text{D}}}{A_s} N_{\text{A}} ((p_{\text{H}_2})_{\text{total}}) \quad [\text{molecules}/A_s \times \text{sec}]. \quad (8)$$

The validity of Eq. (7) was tested at various τ 's and the calculated values of k'_{D} were found to be within $\pm 20\%$. Typical values of k'_{D} for catalyst 4443 at 200°C are plotted versus $(p_{\text{H}_2})_{\text{total}}$ in Fig. 2, and the values of k'_{D} are summarized in Table 3. The influence of temperature on k'_{D} in the range $10 \leq p_{\text{H}_2} \leq 100$ Torr and $150 \leq T \leq 300^\circ\text{C}$ is reported in Fig. 3 for various preparations. The calculated activation energies (Table 3) were in the range of 9 to 13 kcal/mole (1 kcal = 4.18 $\times 10^3$ kJ); this is to be compared with the values of 10 to 14 kcal/mole previously found on Au wires and foils (7). When the total H_2

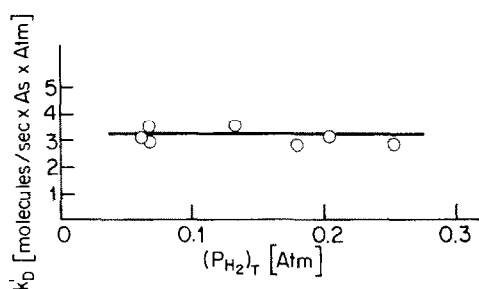


FIG. 2. Rate coefficient of reaction (2), k_D , Eq. (7) versus $(p_{H_2})_{total}$. Catalyst 4443; 200°C; $p_{H_2}/p_{D_2} = 1$.

pressure was changed, the rate V_D was found to be first order in the H₂ pressure for the catalysts tested. In a few runs NO was added to the feed. This produced a strong depressing effect on the rate of the H₂-D₂ reaction. At 200°C, $p_{NO} = 0.007$ atm, $(p_{H_2})_i = 0.02$ atm, a decrease of about 50% in the reaction rate was observed. Under the experimental conditions employed in this study, reaction (2) was found to take place on the Al₂O₃ and MgO supports to a measurable extent while SiO₂ was found to be inert.

DISCUSSION

An inspection of Tables 1 and 2 shows that no substantial influence of the precursor Au salt or of the preparative method upon V_{NO} and S_N is apparent. Also, it is

not possible to reach a definitive conclusion on the role of metal particle size on V_{NO} . The experimental results on Au-SiO₂ show a tendency for V_{NO} to increase with particle size, while this is not evident from the results on Au-MgO and Au-Al₂O₃. A detailed morphological characterization of the Au particles is necessary for the correct interpretation of any potential effect on V_{NO} in the particle size range investigated. While the particle size question must be left open, two points may be of interest for future work. In earlier studies by WAXS on catalyst A1141 (3) it was found that in the direction perpendicular to the (111) plane the particle dimension was 2200 Å, while in the direction perpendicular to the (200) plane the particle dimension was 1300 Å, indicating a "faster" particle growth in the direction perpendicular to the octahedral plane. The role of surface morphology has been found to be an important factor in the surface chemistry and reactivity of polycrystalline alloys (8). In comparative studies on reactivity variations at surface irregularities of metals, it was pointed out the large variation in charge density at low coordination sites of Pt, 2.1 [electrons/V × atom], contrasted by a relatively minor change in Au, 0.3 [electrons/V × atom] (9), leading to the conclusion that Au surfaces should show a

TABLE 3
Rate Constant k'_D for the H₂-D₂ Equilibration, Eq. (7), 200°C, and
Activation Energy, E , Catalyzed by Supported Au

Catalyst	Support	Au (wt%)	Particle size (Å)	k'_D (molecules/ sec × A _s × atm)	E [kcal/mole]
4433	SiO ₂	2.21	40	2.83	12.4
4443	SiO ₂	1.30	50	3.90	13.7
2441b	SiO ₂	3.21	500	4.31	9.2
2341	MgO	3.29	470	5.96 (0.89) ^a	9.4
1332	MgO	2.16	290	<0.42	9.9
1342	MgO	4.39	630	<0.30	13.5
A1141	Al ₂ O ₃	6.87	1200	—	9.8

^a Metal dispersion calculated from TEM measurements.

similar chemical behavior regardless of atomic structure (10).

The nature of the support has been known to influence the activity of the supported metal. Variations in product distribution in the dehydrogenation of cyclohexane on supported Pt were found as a function of the support (11). At 500°C the amount of C_6H_6 decreased and that of non-condensed products increased as Pt was supported on TiO_2 , Al_2O_3 , MgO , SiO_2 , and carbon. In the present study, while no clear-cut influence of the support on V_{NO} is evident (Table 2), there is a decisive influence of the former upon S_N (Fig. 4). In all ranges investigated, Au samples with similar particle size but supported on different materials show a large variation in the selectivity to N_2 . In view of the various kinetic tests made, neither impurities present in the support, nor type of precursor salt, nor preparative procedure employed may have influenced the reported distribution of S_N among the Au prepara-

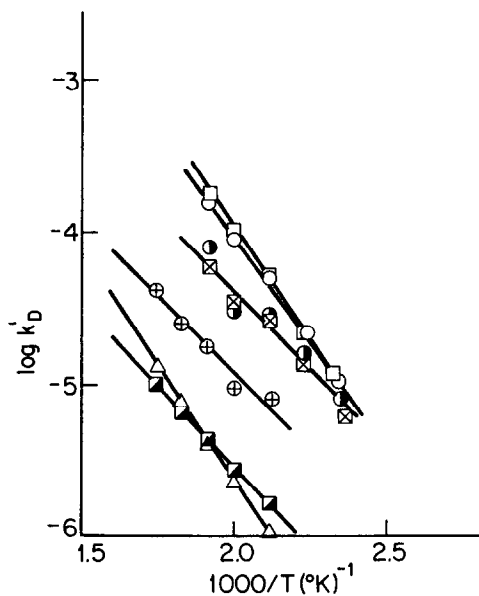


FIG. 3. Log k'_D (Eq. (7)) vs temperature for supported Au. $10 \leq p_{H_2} \leq 100$ Torr; ○, 4433; □, 4443; ●, 2341; ■, 1332; △, 1342; ⊗, 2441b; ⊠, A1141.



FIG. 4. Selectivity to N_2 , S_N , for reactions (1a) and (1b) and Au support. 350°C; $3 \leq p_{H_2}/p_{NO} \leq 5$; total pressure, 1 atm.

tions. The conclusion that the selectivity effect was due to support interaction is compelling. Furthermore, Au- Al_2O_3 and Au- MgO preparations show (Table 2) a decrease in the selectivity to N_2 with an increase in the particle size, while this is not evident for Au- SiO_2 samples. Since the effect occurs in a particle size range largely outside that considered important for optimizing special surface coordination sites (12), we believe that in the case of smaller Au particles a stronger interaction between metal and support is responsible for higher values of S_N . After testing the selectivity in reactions (1a) and (1b), sample 4433 was given a thermal treatment at 700°C for 3 hr in air, and the selectivity to N_2 was subsequently measured. From an initial S_N value of 14.30% a decrease to 4.12% upon heat treatment was found (Table 2).

To assess the underlying mechanism of the support effect let us consider the chemisorption of NO at metal sites. Taking the (111) plane the most exposed one on f.c.c. Au and assuming that promotion of d -electrons takes place in Au, then its surface atoms may be considered to possess partially occupied hybrid d -orbitals, "dangling" at an angle of 30 to 36° from the surface (13). There are several conceivable ways in which the NO may be bonded to such a surface (14). The important point is that, in addition to the formation of σ

bonding which utilizes a lone pair of σ electrons from NO and the partly filled d metal orbitals, there is also the possibility of back donation from the metal to the highest partially filled π^*_x antibonding orbital of the ${}^2\pi$ ground state of NO. In the absence of information on work function and on ir frequency changes upon NO chemisorption on Au, we shall assume that electron back-donation into π^*_x antibonding orbitals is a contributing bonding mode to the NO chemisorption on Au. It is conceivable that the extent of electron back donation is dependent, *inter alia*, upon the electron density at the Au site, the back donation increasing with the electron density. Consequently, increasing the electron density at the metal site will induce a destabilization and bond weakening in the NO adsorbate. Since this condition is most probably the precursor of the fission of the N–O bond, the former reflects the requirements for a dissociative chemisorption of NO at the metal site. Conversely, a decreased electron density at the metal site will decrease electron back donation and the result will be the associative chemisorption of NO.

Now, considering reactions (1a) and (1b), it is likely that reaction (1b) is favored by NO chemisorption with a destabilized N–O bond, and therefore, occurring at metal sites with higher electron density than that of metal sites at which reaction (1a) is favored. In fact, a weakened N–O adsorbate is more likely to be the reaction path leading to N₂, since N and O separation at the surface may be followed by surface migration (at the appropriate temperature) and recombination to molecular N₂ and O₂ (15). In the presence of a large excess of H₂, dissociatively adsorbed NO may also lead to the formation of NH₃, as in the case of Pt (16). However, this may never become a preponderant route to NH₃ at Au surfaces. In fact, it requires the co-adsorption of NO and H₂, the latter either in atomic or molecular form. As the subsequent experi-

ments on the H₂–D₂ equilibration have demonstrated, this is an unlikely possibility, due to the stronger chemisorption of NO, which effectively poisons the Au surface for H₂. Large amounts of NH₃, as it was found to occur at Au–SiO₂ surfaces, may only be formed through a reaction of H₂ with adsorbed NO. These considerations on NO chemisorption, electron density at the metal site and S_N lead to the conclusion that on SiO₂, Au was in a more “oxidized” state than Au on Al₂O₃ and MgO.

These conclusions raise two questions: What is the nature of this interaction and of the Au which undergo this interaction?

Metal–support interaction has been discussed and invoked in several studies for the interpretation of specific behavior of supported metal particles. An excellently documented case is that of Pd supported on Y zeolite. By means of ir spectra of chemisorbed CO, the Pd particles were found to be electron deficient. This had been interpreted as resulting from their interaction with the Lewis acid sites of Y zeolite (17). Earlier it was discovered that similar electronic interactions may be induced at the metal site by preferential adsorption of Lewis bases (18). As a rough approximation the relative acid–base values derived from solution chemistry may be employed to indicate the conditions prevailing between the Au precursor salt and the support. The relative acidity of the hypothetical substances SiO₂·2H₂O, Au₂O₃·3H₂O, and Al₂O₃·3H₂O, as given by their first acidity constants, is 2×10^{-10} , 1.8×10^{-12} , and 6.3×10^{-13} , respectively (19), indicating that the acidity of H₃AuO₃ falls between that of H₄SiO₄ and H₃AlO₃. The value for MgO·H₂O is not available, but its basic properties are well known, placing this hydroxide with a dissociation constant lower than that of Al₂O₃·3H₂O. According to this ranking, the Au salt has basic properties, i.e., the tendency to donate electrons to SiO₂·2H₂O, the same salt has acid properties, i.e., the tendency to accept

electrons relatively to $\text{Al}_2\text{O}_3 \cdot 3\text{H}_2\text{O}$ and $\text{MgO} \cdot \text{H}_2\text{O}$. A simple visualization of these conditions is to assume that the formation of an Au silicate complex between the Au precursor salt and SiO_2 Au atoms in this complex will be in a more "oxidized" condition, as when undergoing compound formation with substances with a lower acidity constant like Al_2O_3 and MgO . In this case we may picture the corresponding surface compounds as aurates (20). Supporting evidence for this interpretation on the nature of the metal-support interaction and its consequences for the stability of the NO adsorbate may be found in recent ir studies on the adsorption of CO on supported Au (21). Indeed, the stretching frequency of adsorbed CO was found to be in the range 2084 to 2106 cm^{-1} for Au supported on MgO , and in the region 2120 to 2115 cm^{-1} for Au supported on SiO_2 . The lowest unfilled molecular orbital in CO is a π^* orbital. Thus, the previous considerations on bond formation and destabilization of the adsorbate as a result of chemisorption involving back donation from the metal apply in a similar manner to CO chemisorption and the ir results show the correct sequence. In earlier investigations (22), the stretching frequency of CO chemisorbed on Pd particles deposited on supports of increasing acidity was found to vary as follows: NaX zeolite, 2035 cm^{-1} ; MgO , 2056 cm^{-1} ; Al_2O_3 , 2075 cm^{-1} ; SiO_2 - $\text{Al}_2\text{O}_3\text{K}_{13}$, 2100 cm^{-1} ; HY zeolite, 2105 cm^{-1} ; CaY zeolite, 2115 cm^{-1} . These results again point out the relation between support acidity and reactivity with Pd and CO adsorption mode. Clearly, the correlation seems to be general and independent of the nature of the metal. Finally, it is worth emphasizing a point made previously (2), that the effects here discussed took place between groups of substances which are among the most chemically inert known.

We shall now discuss the second question: What is the nature of the Au which interacts with the support? On three of the Au

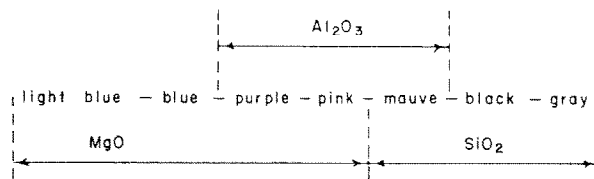
preparations examined in this study, A1141, 4433, and 2441b, an extensive SAXS (small-angle X-ray spectroscopy), and EXAFS (extended X-ray absorption fine structure spectroscopy) analysis has been carried out (3, 23). These studies have shown that on Al_2O_3 a large amount of Au was not in the metallic state. Catalyst A1141 was found to contain, in addition to the large particles detected by WAXS, a fraction of particles in the 10 to 100 Å range (SAXS) and a fraction of two-dimensional "rafts" or "dissolved" single Au atoms (EXAFS). In a recent study of the same catalyst by ESCA, only metallic Au was detected (Catalyst C4) (24). The binding energy of the Au $4f_{7/2}$ line was found to be 84.8 or 0.8 eV above that of Au foil, pointing to the existence of electron-deficient Au in the Al_2O_3 matrix. The EXAFS work on this Au sample (3) indeed indicated the presence of Au-O bonding and from the observed shift in the L_{III} electronic transition it was suggested that this corresponded to a reduced form of Au, most probably Au^+ . Because of the complexity of the state of aggregation and morphology of the supported Au definitive statements on the nature of the Au interacting with the support cannot be made, since ways must be found to control the fraction of the various Au morphologies during sample preparation (3).

An indication of the electronic mechanism underlying the interaction between the support and Au atoms and/or metal particles may be suggested in analogy with similar interactions in dilute Au alloys. There is considerable theoretical and experimental (26) support for partial overlap between the $5d$ band and the $6s$ conduction band and d - s hybridization in Au alloys (AuAl_2 , AuGa_2) (25). From Mossbauer spectra of Au alloys, substantial $5d$ - $6s$ mixing was found to occur with nearly matching charge compensation between $5d$ and $6s$ bands; some additional depletion of $5d$ levels took place through interaction with

host orbitals of proper symmetry (27). Assuming that hybridization between the 5*d* and 6*s* levels of Au has taken place, the direction of charge flow between Au and X in a dilute AuX alloy depends upon the details of the hybridization: (a) if the 5*d*-6*s* mixing involves a fully matching charge compensation between the levels, there is no net flow of charge between Au and X; (b) if in the mixing a full charge compensation between the Au levels does not take place, there will be a net charge flow between Au and X in either direction, according to the relative position of the electron levels in Au and X.

Support for the presence of an electronic interaction with the Au 5*d* electronic levels is derived from observation on the color of

the Au catalysts employed in the present study. It had been previously established that optical transitions in binary alloys AuX₂ (X = Ga, In, Al) involve the 5*d* band of Au (28). Results from ESCA studies of AuAl₂ are also suggestive of the role of Au *d* bands in the purple color of the alloy (29). The color of the supported Au catalysts ranged from blue to purple, pink, mauve, black, gray, and creamy yellow. There are several factors which contribute to the color of these preparations: support interaction and texture, Au particle size, size distribution, morphology, and amount of Au. It was qualitatively established that the source of the support did not have influence on the color but within the same support the color varied, following the sequence:



In addition, at high Au content the creamy yellow color characteristic of massive Au appeared. It is interesting to note the trend, evident in the above sequence, that separates the optical response of Au on MgO from that on SiO₂, with that of Au supported on Al₂O₃ playing an intermediate role. Within the same support, samples with various Au particle sizes were present, and there was a tendency for the color to vary from left to right in the above sequence as the Au particle size increased. A quantitative analysis of this particle size effect is difficult for the complexity of these systems, which do not lend themselves easily to optical absorption or reflection experiments. Light scattering effects may have played a role with larger particle sizes. Considering a wavelength of 4000 to 5000 Å, Au particle size was in most cases $> \lambda/20$, which is the condition for multiple scattering. The

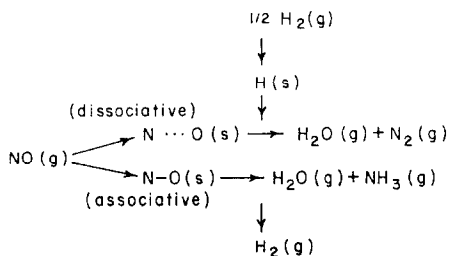
situation is less complex in samples with particle size < 30 Å, since complicating factors due to broader or multimodal particle size distribution were absent. In this particle size range, the color of the Au samples was as follows:

light blue (MgO)—
purple (Al₂O₃)—mauve (SiO₂).

Thus, in going from Au supported on MgO to that supported on SiO₂ the frequency of the optical transition responsible for the color of the sample increased. It is tempting to assign to the chemical interaction with the support the responsibility for this trend. Quantitative estimates of the interaction energy from the energy of the optical transition cannot be made, but it is possible to rank in terms of decreasing energy Au-SiO₂ > Au-Al₂O₃ > Au-MgO.

Let us now turn to reactions (1a) and

(1b). The results reported in Table 2 show that, within the range of reaction conversion investigated, S_N was practically independent of the former. This is taken as an indication that a parallel instead of a consecutive reaction sequence is more likely for reactions (1a) and (1b), as represented by the following scheme:



Whether H_2 adsorption in the presence of NO took place on separate sites or on sites occupied by NO was not investigated in detail. The poisoning experiments of NO on the H_2 - D_2 reaction showed that NO did indeed block the adsorption sites for H_2 ; this, however, does not rule out for reactions (1a) and (1b) H_2 adsorption on an NO occupied site. The presence of an intermediate complex HNO in the adsorbed phase has been postulated by several authors (30), but rejected by others (16). According to the correlation between support and S_N and its interpretation, as presented here, higher amounts of N_2 from reactions (1a) and (1b) are the consequence of a more reduced Au site, that is, more electron rich than the site yielding NH_3 . At constant p_{H_2} , V_N , V_{NH_3} were found to be represented by $V_N = k_N p_{\text{NO}}$, $V_{\text{NH}_3} = k_{\text{NH}_3} p_{\text{NO}}^{0.76}$ (Fig. 1), indicating that S_N increased with p_{NO} . This pattern is consistent with previous observations (31). As previously mentioned, in the range of reaction conversion investigated, S_N was found to be independent of reaction conversion, indicating that the rates of the two NO adsorption steps in the above reaction scheme are similar. Although the coverage of the reacting Au surface is not known, the observation that the rates

V_{N_2} , V_{NH_3} were first order or in close to first order p_{NO} is an indication of lack of surface saturation, a condition considered important for observing the influence structural peculiarities of the surface have on the reaction rate.

H_2 - D_2 Equilibration

The results showed that the rate V_D increased with $(p_{\text{H}_2})_{\text{total}}$ following a first-order relation. In terms of a Langmuir formulation, this observation may be explained by setting the rate of reaction step (2a) (or 2b).

$$V_D = k''_D \theta_H p_{\text{H}_2},$$

where

$$k''_D \theta_H = \frac{k'_D p_{\text{H}_2}^{\frac{1}{2}}}{1 + b p_{\text{H}_2}^{\frac{1}{2}}} = k'_D.$$

If $b p_{\text{H}_2}^{\frac{1}{2}} \gg 1$, k'_D becomes independent of p_{H_2} , as was found (Fig. 2). The rate of reaction (2) at 350°C was about one order of magnitude faster than that of reactions (1a) and (1b). In view of the recognized difficulty of accounting for the ready activation of molecular hydrogen at Au surfaces (32), this result is of interest. In the presence of NO, however, the rate of reaction (2) decreased sharply, indicating successful competition on the part of NO for surface adsorption sites. Au supported on SiO_2 was found to be at least one order of magnitude more active than that supported on MgO . In the light of the previous discussion on the influence of support interaction on the electron density at the Au site, a decreased density, as suggested for SiO_2 -supported Au, will facilitate the activation of the H-H bond whenever the latter process entails a decrease of the bond electron density. This is the trend generally associated with H_2 chemisorption on metals.

CONCLUSION

The observed influence of the supporting material on the product selectivity in the

reduction of NO by H₂ catalyzed by Au is a vivid demonstration of subtle physico-chemical interactions between a most chemically inert metal and similarly inert metal oxides. The effect of this interaction in changing the electronic conditions at the Au surface site is reflected in various degrees of destabilization of the N–O bond upon chemisorption, a weakened bond in the adsorbate being more likely to lead to N₂ instead of NH₃. It is suggested that an increased electron density at the Au site leads to an increase in the N₂ selectivity. In this context the role of the support in modifying the reactivity and selectivity of the Au may be related to that of other agents which are known to play a role in the product selectivity of heterogeneous catalytic reactions (promoters, poisons). The fundamental nature of these effects is electronic; this, however, must be viewed in the context of the widely different morphology and size of the Au aggregates.

Although the actual nature of the catalytic active Au and that of the Au–support interaction have not been resolved, the study has defined the direction for future investigations.

It will be possible to examine further cases, in which the support tendency to donate or accept electrons is controlled by various effects: cation interchange between metal and support, by high surface Madelung potential of the support, by the use of mixed oxide supports with mismatching cation coordination numbers, by control of surface acidity through selective temperature dehydration conditions. It is also likely that the considerations suggested for Au are valid for other catalytic metals, notably Pt and Pd. Similarly, it is conceivable that the interpretation of the N₂ selectivity in reactions (1a) and (1b) may be applicable to other reactions where product distribution plays a determinant role, notably the CO + H₂ reaction. Finally, and more generally, the reactive chemisorption of molecules involving elec-

tron back donation from surface metal sites may be influenced by the details of the electron density at the sites themselves. Although this is a well-known effect in homogeneous catalysis, this study has provided additional evidence of its operation in heterogeneous catalysis and the qualitative ideas expressed may, in principle, be applied to other important catalytic systems (N₂ + H₂).

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